

ULTIMATE SERIES

PRODUCT DESCRIPTION

73530 - KANAFLON PRIMER ULTIMATE
 74530 - KANAFLON MIDCOAT ULTIMATE
 75530 - KANAFLON TOPCOAT ULTIMATE is a waterbased, high-level coating system. Ultimate series is developed for very high quality cookwares, where superior durability and high performance are important.

RECOMMENDED USE

Cookware and bakeware industries.
 Aluminium, die cast aluminium or forged aluminium surfaces.

PRODUCT CHARACTERISTIC

	73530 ULTIMATE PRIMER	74530 ULTIMATE MIDCOAT	75530 ULTIMATE TOPCOAT
COLOR	: BLACK	BLACK	DIFFERENT SELECTED COLORS
GLOSS	: MATT	MATT	MATT
THINNER	: WATER	WATER	WATER
DENSITY (g/ml)	: 1.25±5	1.16±0.02	1.28±0.02
VISCOSITY (sec)	: 25±3 (DIN Cup4/25°C)	25±3(DIN Cup4/25°C)	42±2 (DIN Cup4/25°C)
SOLID (w/w %)	: 34±2	30±2	22±2
APPLICATION VISCOSITY (sec)	: AS SUPPLIED	AS SUPPLIED	AS SUPPLIED
DRY FILM THICKNESS (µ)	: 60-70	10-12	10-12
THEORETICAL COVERAGE (m ² /kg)	: 1.5-3 @25 µ	10-11 @25 µ	8-9 @25 µ
FLASH OFF TEMPERATURE (°C)	: 110-150 (5-7 min)	110-150 (5-7 min)	110-150 (5-7 min)
FINAL CURING TEMPERATURE (°C)	: 380-390 (5 min)	-	425-430 (10 min)
APPLICATION METHOD	: Airspray	Airspray	Airspray
PACKING SIZE (kg)	: 30	30	30
SHELF LIFE	: 6 months	6 months	6 months
SAFETY PRECAUTIONS	Refer to MSDS	Refer to MSDS	Refer to MSDS

PREPARATION

Mix container well enough so that there will be no settling at the bottom.
 If needed, adjust the application viscosity of material by DM Water.
 Please contact KANAT representative for adjustments if needed
 Filter the coating material by 150-200 micron filter before use.
 Best results obtained if coating applied at temperature between 10-35°C.

APPLICATION PROCEDURE

All surfaces must be clean and dry and free of oil, grease or other contamination.
 Sand blasting or metal brush processes provides improved paint performance

APPLICATION EQUIPMENT

For air spray application 1.2-1.4 mm nozzle should be used at 3-4 bar pressure.

PRECAUTIONS

For best performance of the coating, curing condition and thickness of primer and topcoat must be maintain as specified.

Application of coating must be done in area with good ventilation and curing ovens must be fitted with adequate exhaust system.

Please obey national statutory regulations for transportation, health, safety storage and waste disposal.

This product is for professional use only.

Training during the run trial start-up and periodical technical services are provided by KANAT.

Contact KANAT Technical Service Department for additional technical data and support.

The information and recommendations given in this TDS are based our practical experiences and test conducted by KANAT laboratories under normal conditions. KANAT decline any responsibility, if the final results is affected by unsuitable application conditons.

Published technical data and instructions are subject to change without notice.

* The data is based on defined mixing ratio